

Lathe - cycle-controlled

BOEHRINGER

DUS 1000 / Sinumerik 840D SL



OFFER DETAILS

Stock-No.	1072-20354
Type of machine	Lathe - cycle-controlled
Make	BOEHRINGER
Type	DUS 1000 / Sinumerik 840D SL
Year of manufacture	1994 / 2022
Location	Dreieich
Country of origin	Deutschland
Delivery time	immediately
Price	on request

TECHNICAL DETAILS

centre height	510 mm
centre distance	3300 mm
turning diameter over bed	1000 mm
turning diameter over slide	710 mm
spindle taper	KK 11 DIN 55027
spindle bore	128 mm
control	Sinumerik 840D SL SIEMENS
bed width	560 mm
turning speed range	6,3 - 1600 U/min
feed:	0,01 - 50 mm/U
rapid travel - longitudinal/face	20 / 12,5 m/min
3-jaw-chuck diameter	500 mm
quick change toolholder	MULTIFIX Typ D
drive capacity - spindle motor	46 kW
taper in tailstock-quill	MK 6
dia. of quill	125 mm
quill stroke	280 mm
voltage	400 V
total power requirement	60 kVA
weight of the machine ca.	10,1 t
dimensions of the machine ca.	5,80 x 2,45 x 2,25 m
switchgear cabinet	1,80 x 0,50 x 1,60 m

ADDITIONAL INFORMATION

- Serial-No.: 1042 6228 05
- Control: SIEMENS Sinumerik 840D SL

BOEHRINGER

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- Machine from original YOM 1994
Retrofit with new control
SIEMENS Sinumerik 840D SL
and geometrical overhaul in Sept. 2022
- geom. overhaul X- and Z-axis
incl. ball screws
- quick change tool holder MULTIFIX
- 3-jaw-self-centering wedge
bar Chuck FORKARDT
- faceplate Ø 800 mm
- 2 steadys
- coolant device

[LINK TO OFFER](#)

Offer subject of alterations (prior sales and errors excepted)